

TERRAPURA

Porcelain tile classified as Impervious Group P1 is frost-resistant and chemically resistant. These characteristics are achieved through the dry-forming of high-quality mixtures composed of atomized and blended natural raw materials, such as kaolin minerals and feldspars.

Collection Description

Company	Stonepeak Ceramics
Collection	TerraPura
Finish	Natural Plus Structured Antislip Top Lapped
Glazed/Unglazed	Glazed
Thickness in inch	25/64 in
Thickness in mm	10mm
Rectified	Yes

Available Colors



Pura Bianco



Pura Greige



Pura Argento



Pura Avio



Pura Celeste



Pura Rosa



Pura Beige



Pura Marrone



Pura Grigio



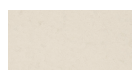
Pura Antracite

Nominal Sizes

Field Tile



48"x48"



24"x48"



24"x24"



12"x12"

TERRAPURA

Product Dimensions (Rectified)

Nominal Size (in)	Actual (in)	Nominal Size (cm)	Actual (mm)
48 x 48 in	47.40 x 47.40 in	120 x 120cm	1204.0mm x 1204.0mm
24 x 48 in	23.70 x 47.40 in	60 x 120cm	602.0mm x 1204.0mm
24 x 24 in	23.70 x 23.70 in	60 x 60cm	602.00mm x 602.00mm
12 x 12 in	11.73 x 11.73 in	30 x 30cm	298.00mm x 298.00mm

For more information about this collection scan below



Technical Features

Physical Properties	Norms	Required Standards	Stonepeak Results ⁽¹⁾
Water Absorption	ASTM C 373 - 18	Impervious ≤0.5%	≤0.1%
Thickness Variation	ASTM C 499 - 20	± 0.02 inch	± 0.02 inch
Facial Dimension	ASTM C 499 - 20	± 0.25 %	± 0.25 %
Warpage Average Diagonal	ASTM C 485 - 16	± 0.40 %	± 0.40 %
Warpage Average Edge	ASTM C 485 - 16	± 0.40 %	± 0.40 %
Wedging	ASTM C 502 - 16	± 0.25 %	± 0.25 %
Bond Strength	ASTM C 482 - 20	≥ 50 psi	≥ 50 psi
Breaking Strength	ASTM C 648 - 20	≥ 275 lbf	≥ 275 lbf
Hardness (Mohs)	ASTM C 1895 - 20	Range 0 - 10	≥ 7 ⁽²⁾
Deep Abrasion	ASTM C 1243 - 93 (2015)	Impervious ≤175mm ³ (0.01in ³)	≤140 mm ³ (0.01in ³)
Frost Resistance	ASTM C 1026 - 13 (2018)	No sample must show alterations to surface	No evidence of damage
Chemical Resistance	ASTM C 650 - 20	Range A / E	Class A ⁽³⁾
Stain Resistance	ASTM C 1378 - 20	Range A / E	Class A ⁽³⁾
Fire Resistance	ASTM E84	Class A	Class A1-A1FL

Result Notes

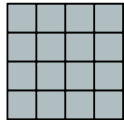
- (1) All values given are for textured/natural/structured finish. Values for different finishes are available upon request.
- (2) Mohs result referring to textured/natural finish. For polished/semi-polished/silky finish: ≥ 6.
- (3) Chemical and stain resistance refer to textured/natural finish. For polished/silky finish tests are provided on request. For more detailed information, refer to ANSI A137.1 Specifications for Ceramic Tile.

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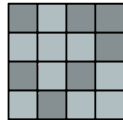
Technical Features: Visual Evaluation Shade & Texture

Visual Evaluation

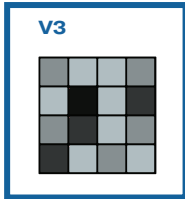
V1



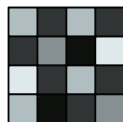
V2



V3



V4



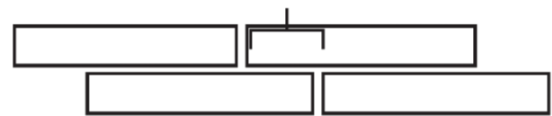
TCNA rates tile color and texture variation on a scale up to V4, with V4 indicating the highest variation.

This porcelain tile is rated V3, meaning noticeable variation in tone, primarily consistent with clear differences between tiles.

Recommended Grout Joint

Recommended grout joint is 3/16" or greater.

Grout joints of 1/8" inch or less, especially with larger format tiles or running bond patterns, may require floor flatness values in excess of the 1/4" in 10' (or 1/16" in 1.0') standard required by ANSI.



For patterns with running bond/brick joints, Stonepeak recommends a maximum of 33% offset.

Technical Features: Recommended Use

Visible Abrasion Resistance ratings are based on ASTM C1027-19 testing, which measures surface wear under abrasive load, combined with our manufacturer-declared results.

Visible Abrasion Resistance data for this collection is available upon request.

Class 1	Class 2	Class 3	Class 4
Residential Bathrooms	All Residential Areas	All Residential / Light Commercial	All Residential / Commercial

Pre-Consumer Recycled Content

This porcelain product, manufactured at the Crossville, TN factory, contains at least **40% pre-consumer recycled content**, with all claims certified by Bureau Veritas Certification. Recycled content is a LEED metric intended to increase demand for building materials that incorporate reused or repurposed materials.



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Technical Features: DCOF - Wet Test

Norm	Standard	Stonepeak Result ⁽⁴⁾
ANSI A 326.3 - 2021	≥0.42	≥0.55 + Natural Plus ≥0.42 + Top Lapped (DRY DCOF)

Product Use Recommendation

Finish	Classification	Criteria
Natural, Polished	Interior Dry (ID)	≥ 0.42 dry DCOF
Natural	Interior Wet (IW)	≥ 0.42 wet DCOF

More information can be found at: (<https://tcnatile.com/resource-center/dynamic-coefficient-of-friction/>)

Result Notes

- (4) DCOF results referring to textured/natural/structured products are performed with the WET test, while for polished, semi-polished and silky the DCOF test is performed DRY.
- (4) The DCOF values shown in the catalog, website, or other sales documents are for reference only and are non-binding. Any specific requirements must be confirmed by us at the time of order and, in any case, always prior to installation.
- (4) All values given are for textured/natural/structured finish.

Certifications, Memberships and Validations

Product Certifications and Validations



Organizational Memberships & Other Validations



More information

For more information regarding Product Care and Maintenance, Warranty and other technical documents refer to our Stonepeak Document Library: (www.stonepeakceramics.com/document-library/).

For more information scan below



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The technical data reported in this Technical Data Sheet are indicative and non-binding. The company reserves the right to make changes at any time without prior notice. Always refer to the latest available version of this document.